OPERATION EXPLAINING

!!WARNING!!!

In order to avoid any damage to your tool,never regulate it below 10 Newton meter

1. Hold the wrench so that the direction arrow and the scale are visible.
2. Unblock the knurling knob by lossening the rear locknut anti-clockwise.
3. Rotate the knurling knob clockwise until you are near the desired scale value.
4. Proceed as follows:

- for values of 10 18 42 Nm — slowly rotate the knurling knob until the "10" "18" "42"dent of the knob coincides with the scale vertical.

- for values of 55 65 75 Nm — slowly rotate the knurling knob until the "0" dent of the knob coincides with the scale vertical.

Values to set	Vertical scale dent	Knob dent
100Kg x cm(10Nm)	10	10
180Kg x cm(18Nm)	16/18	16/18
420Kg x cm(42Nm)	42	42
550Kg x cm(55Nm)	55	0
650Kg x cm(65Nm)	65	0
750Kg x cm(75Nm)	75	0

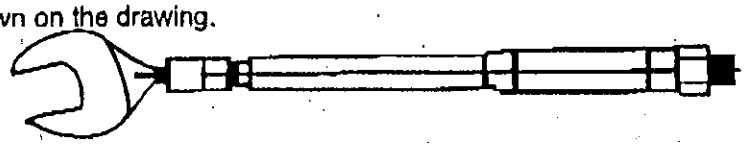
For different torque values you can start from tabulate value and increase or decrease torque by rotating the knob considering each dent corresponds at 10Kg x cm(10Nm).

5. Block the torque regulation by screwing the locknut again.
   When you reach the desired tightening torque, you will hear a click and the screwing will be easier.

!!!WARNING!!!

- In order to avoid any damage to your tool, stop bringing pressure on the wrench after you have reach the desired tightening torque.
- Always bring the wrench back to the minimum values after use, in order not to damage the tightening precision.

- In case you have not used the wrench for a long period of time, make a few clicks with the torque at the scale lowest value,so that the wrench can lubricate.
- The fork face with the number on it must be on the same level as the direction arrow and as the scale, as shown on the drawing.



Value to set		Wrench
180Kg x cm(18Nm)	Conventional torque Wrench +R410A	17
420Kg x cm(42Nm)	Conventional torque Wrench +R410A	19
550Kg x cm(55Nm)	Conventional torque Wrench	22
550Kg x cm(55Nm)	R410A	25
650Kg x cm(65Nm)	Conventional torque Wrench	28
650Kg x cm(65Nm)	R410A	32